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# WHIPPLETREE PRODUCT INFORMATION & SPECIFICATION SHEET

## English Oak

### JOINERY 'B' GRADE SAWN TO SIZE (STS)

#### Description

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Relegated joinery grade due to light defects and imperfections. Ideal where light character or rustic detail is required. Used for internal and external joinery. Supplied dimensioned to match your cutting list.

#### Technical Specifications – ENGLISH OAK JOINERY B GRADE STS

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Lengths	2m up to 6m
Widths (mm)	Standard up to 225mm. Wider subject to availability
Thickness (mm)	20, 26 , 32 , 38, 50, 63, 75, 100, 125 ,150
Colour	Variable – light to brown, including brown streaks
Knot size	Generally up to 50mm – occasionally larger, if sound
Suggested Waste Factor	None
Grade	Joinery 'B' Grade. Generally straight grain with occasional wild grain, sound tight knots, some surface checking or occasional splits. Slight sap acceptable
Availability	5-7 days
Moisture Content	Aid dried 18% - Kiln dried 10 -12% (up to 50mm)
Weight	1.35m <sup>3</sup> per Tonne
Sapwood	Slight sap on some lengths
Surface Finish	Straight sawn – ready to PAR
Quarter Sawn	Available as special selection
Measurement	STS is rounded up to the nearest 150mm on the length and the nearest 12.5mm on the width



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## Customer Ordering Advice

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When you send your order to us, please give the following information: -

- The actual final cutting list that you will need
- The purpose or use for the timber i.e. window frames, staircase etc.

This information will help us to select the best timber for you. When we send your order to you, the lengths will be clearly marked up to show where we have allowed for you to cross cut the timber to give you your final cutting list. You may ask for 6 pieces at 0.6 metres long and we may send 2 pieces at 1.8 metres for that job. The wood will be clearly marked to indicate where you should cross cut to give you your final cut pieces. We send timber to you in the longer lengths to facilitate any additional machining that you need to carry out when it reaches you. This will make it easier for you to finish as we understand that the shorter lengths are difficult for you to machine and finish.

It is therefore essential that you check each length for the markings that we have placed on it to ensure that you are cross cutting in the right place. If you cross cut in the wrong place, it is your responsibility.

Check that you have all the pieces that you need before machining, if you believe that you are short of anything, please let us know before you start to machine so that we can tell you what we have allowed for.

Any boards wider than 225mm or longer than 3m fall into a higher price bracket and this is another reason to let us know what lengths and widths you need to end up with for your final job. Then we can send lengths and widths that will suit your job and that will give you the best value for money.



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## Commonly Asked Questions

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### **WHAT WASTAGE DO I NEED TO ALLOW?**

None really but do bear in mind that if you order say a 2.3 metre length, we will charge for a 2.4 metre length which is a common length in the industry.

### **IS THERE A RESTICTION ON THE SIZE THAT CAN BE KILN DRIED?**

Yes, there is, Whippletree do not kiln dry timbers over 50mm thick as the kiln drying process will not dry to the centre of larger section timbers with consistency. For this reason we only kiln dry up to 50mm thick and over this thickness, you are better to select air dried to give the consistency of moisture content throughout the timber and lessen the effect of instability.

## **Architects Specifications:**

(Please copy and paste into your specifications as required)

### **Option 1 – Air Dried**

Timber will be joinery 'B' grade consisting of quality English Oak with full traceability and evidenced by a Certificate Of Origin from Whippletree (Tel: 01763 208966). The timber will have generally straight grained timber with occasional wild grain, sound tight knots, some surface checking or occasional splits. Slight sap is acceptable but the timber will be free of all heart defects. Timber will be naturally seasoned to a moisture content of 18-20%.

Timber will be stored on site in an area that will allow the timber to remain at this moisture content.



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### Option 2 – Kiln Dried

Timber will be joinery 'B' grade consisting of quality English Oak with full traceability and evidenced by a Certificate Of Origin from Whippletree (Tel: 01763 208966). The timber will have generally straight grained timber with occasional wild grain, sound tight knots, some surface checking or occasional splits. Slight sap is acceptable but the timber will be free of all heart defects. Timber will be kiln dried to a moisture content of 10-12% and 18-20% on timber over 50mm thick. Timber will be stored on site in an area that will allow the timber to remain at this moisture content.