



Architects Specifications
For Copying And Pasting Into
Your Own Specifications
Can Be Found At The End Of
This Sheet

WHIPPLETREE PRODUCT INFORMATION & SPECIFICATION SHEET

English Oak

PIPPY GRADE SAWN TO SIZE (STS)

DESCRIPTION

Sawn from specially selected trees to produce an even coverage of pippy cluster knots and mainly used for high class furniture.

Technical Specifications - English Oak Pippy Grade (STS)

Lengths	2m up to 4.8m
Widths	Standard up to 225mm. Wider subject to availability
Thickness	26mm
Colour	Usual light oak, occasional darker streaking
Knot size	Generally up to 50mm – occasionally larger, if sound.
Suggested waste factor	10%
Grade	Character – Wild grain, sound knots, pippy knots, occasional non-structural splits.
Availability	7-10 days
Moisture content	Air dried up to 18% - Kiln dried up to 10-12%
Weight	Green 1.35m ³ per Tonne. Air Dried 1.6m ³ per Tonne
Measurement	STS is rounded up to the nearest 150mm on the length and the nearest 12.5mm on the width.

Warnings/Cautions/Recommendations

Before machining your Pippy Grade Sawn To Size order, please make sure you are aware of any cross cutting details written on the pieces. If you cross cut a long clean length to a shorter length and subsequently find that you needed that longer length, we cannot replace it FOC!



Architects Specifications
For Copying And Pasting Into
Your Own Specifications
Can Be Found At The End Of
This Sheet

WHIPPLETREE PRODUCT INFORMATION & SPECIFICATION SHEET

Warnings/Cautions/Recommendations (CONTINUED)

Check that you have all the pieces before machining, if you are short please telephone and sort it before planning and losing the cutting detail marks that we have put on the timber.

Any boards wider than 225mm or longer than 3m are subject to surcharges.

Commonly Asked Questions

WHAT WASTAGE DO I NEED TO ALLOW?

Maximum of 10% and this is just to cover for rounding up sections and lengths (i.e. a 2.3m will get priced as a 2.4m). Often there is zero wastage and the timber is ready to go straight through the planer.

CUSTOM ORDERING ADVICE

Always order the length you will be using, do not add lengths together and order the longer lengths as longer lengths are more expensive per metre. In other words, you will save money if you order two 3.00 metre lengths rather than one 6.00 metre length which you then cross cut to two 3.00 lengths. Always try to give us the cutting list you actually need to do the job and we will find the most cost effective way to supply it to you. With regard to the width, the same thing applies, order the width you will need.

Always state what the timber is to be used for and what the various sections are.

W www.whippletree.co.uk | **T** 01763 208966 | **F** 01763 208977 | **E** sales@whippletree.co.uk



Architects Specifications
For Copying And Pasting Into
Your Own Specifications
Can Be Found At The End Of
This Sheet

WHIPPLETREE PRODUCT INFORMATION & SPECIFICATION SHEET

CUSTOM ORDERING ADVICE (CONTINUED)

It is always more practical and cost effective to join wide widths. Please bear this in mind when producing a cutting list.

Architects Specifications:

(Please copy and paste into your specifications as required)

Option 1 – Air Dried

Timber will be Pippy Grade Sawn To Size consisting of quality English Oak with full traceability and evidenced by a Certificate Of Origin from Whippletree (Tel: 01763 208966). The timber will have wild grain, sound knots, pippy knots and occasional non-structural splits. Timber will be sap free and free of all heart defects. Timber will be naturally seasoned to a moisture content of 18-20%. Timber will be stored on site in an area that will allow the timber to remain at this moisture content.

Option 2 – Kiln Dried

Timber will be Pippy Grade Sawn To Size consisting of quality English Oak with full traceability and evidenced by a Certificate Of Origin from Whippletree (Tel: 01763 208966). The timber will have wild grain, sound knots, pippy knots and occasional non-structural splits. Timber will be sap free and free of all heart defects. Timber will be kiln dried to a moisture content of 10-12% and 18-20% on timber over 50mm thick. Timber will be stored on site in an area that will allow the timber to remain at this moisture content.